

# TLV®

## **DIRECT-ACTING PRESSURE REDUCING VALVE DR20**

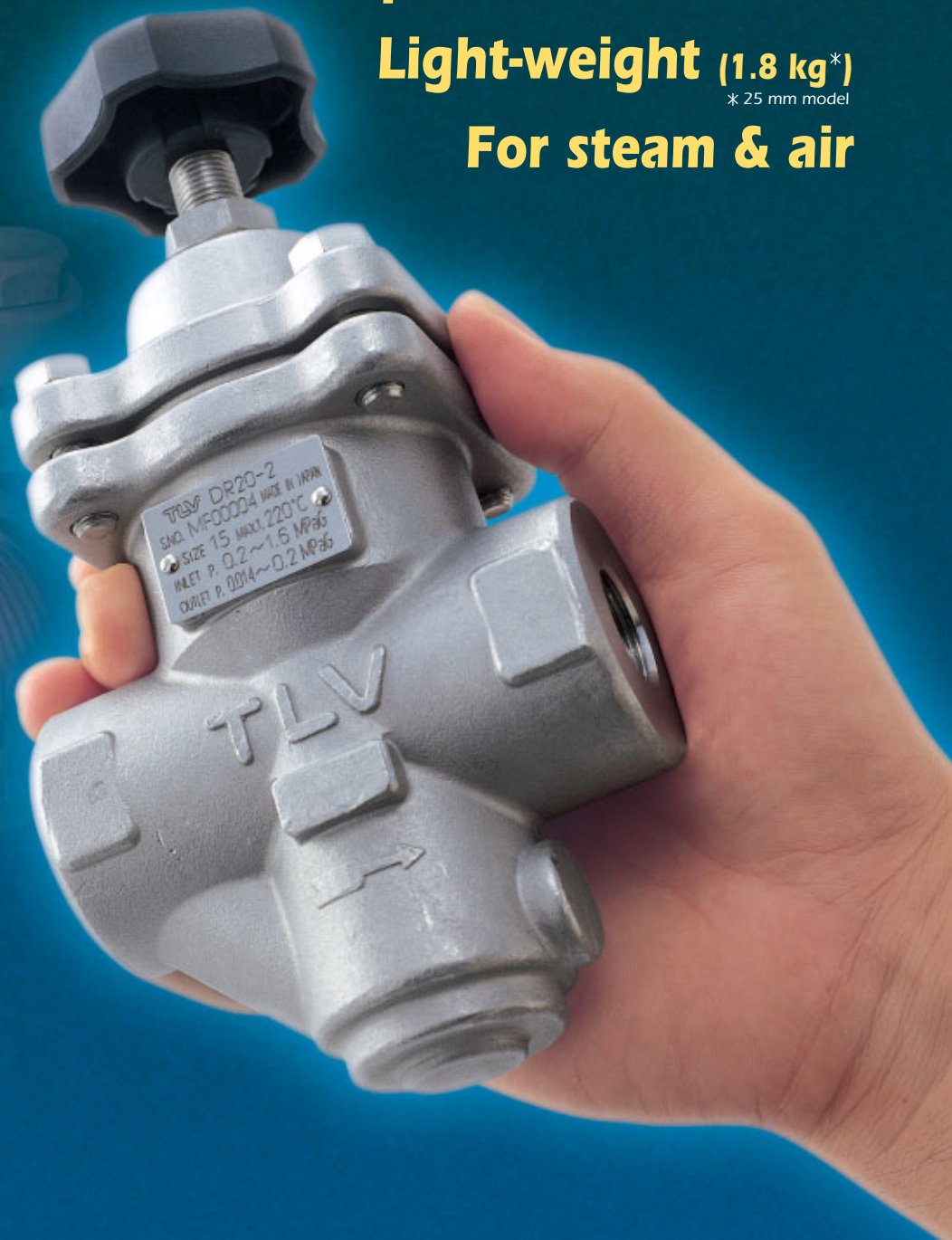
**Stainless steel construction**

**Pressure reduction ratio of 30:1**

**Compact** (total height 185 mm)

**Light-weight** (1.8 kg\*)  
\* 25 mm model

**For steam & air**



TLV DR20-2  
SNO. MF00024 MADE IN JAPAN  
SIZE 15 MAXI. 220°C  
INLET P. 0.2~1.6 MPaG  
OUTLET P. 0.014~0.2 MPaG

TLV



# More stable secondary pressure than with conventional direct-acting reducing valves!

## Features

### Stainless Steel Construction

The body is constructed of stainless steel to prevent the problems caused by rust and the resultant build-up of scale.

### Pressure Reduction Ratio of 30:1

A single DR20 is capable of reduction to minute pressures normally requiring 2-stage pressure reduction.

### Superior Flow Characteristics

A more stable secondary pressure than with conventional direct-acting reducing valves is maintained through the use of a flat valve.



### Fine Pressures Adjustment

The easy to grip handle, which fits comfortably in the hand, and a small-pitch adjusting screw make it possible to make extremely small adjustments in the secondary pressure. The locknut prevents accidental adjustment.



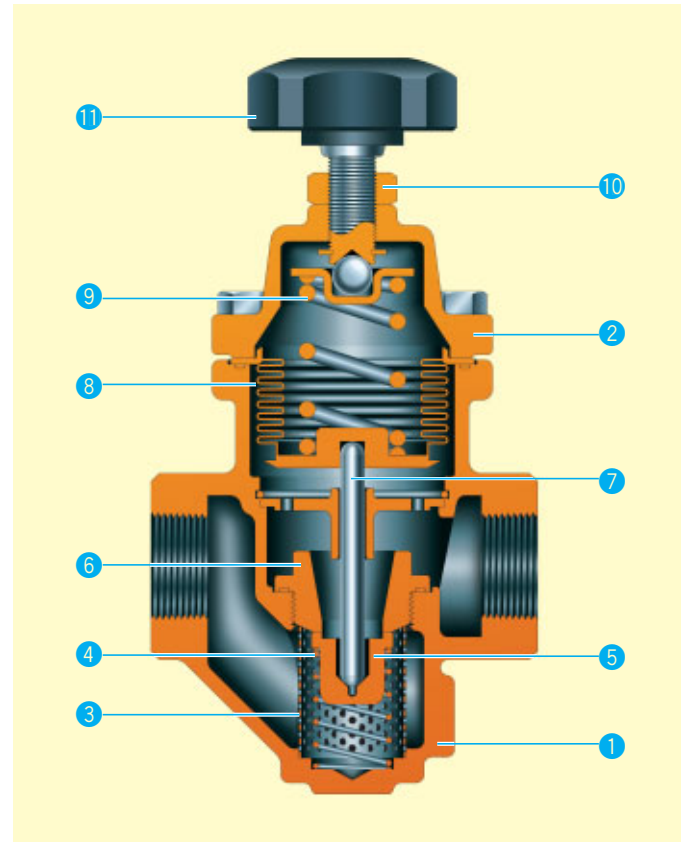
### Easy Maintenance

No special tools are required for maintenance. Disassembly is easily performed with readily available tools.

### Reusable Gaskets

All gaskets are made of PTFE.

## Construction



No.	Description	Material	No.	Description	Material
1	Body	Cast Stainless Steel	6	Valve Seat	Stainless Steel
2	Cover	Cast Stainless Steel	7	Valve Stem	Stainless Steel
3	Screen	Stainless Steel	8	Bellows	Stainless Steel
4	Coil Spring	Stainless Steel	9	Coil Spring	Stainless Steel
5	Main Valve	Stainless Steel	10	Locknut	Stainless Steel
			11	Adjustment Handle	Stainless Steel/Plastic

## Specifications

Model	DR20-2	DR20-6	DR20-10
Connection		Screwed	
Size (mm)		15, 20, 25	
Maximum Operating Pressure (MPaG) PMO		1.6	
Maximum Operating Temperature (°C) TMO		220	
Primary Pressure Range (MPaG)	0.2 - 1.6		0.6 - 1.6
Adjustable Pressure Range (MPaG)	0.014 - 0.2, but not less than 1/30 of primary pressure	0.18 - 0.6	0.54 - 1.0
Applicable Fluids*	Steam, Air		

\*Do not use for toxic, flammable, or otherwise hazardous fluids.

PRESSURE SHELL DESIGN CONDITIONS (**NOT** OPERATING CONDITIONS): Maximum Allowable Pressure (MPaG) PMA: 2.0  
Maximum Allowable Temperature (°C) TMA: 220

1 MPa = 10.197 kg/cm<sup>2</sup>



To avoid abnormal operation, accidents of serious injury, DO NOT use this product outside of the specification range. Local regulations may restrict the use of this product to below the conditions quoted.

For installation in horizontal piping (with adjustment handle facing up)

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**TLV** CO., LTD.  
Kakogawa, Japan  
is approved by LRQA Ltd. to ISO 9001/14001

ISO 9001/ISO 14001

